

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2019.0061.010

DVS ZERT GmbH hereby certifies that the welding company

Umetec GmbH Marie-Curie-Straße 5 16225 Eberswalde Germany

fulfills the requirements for the scope according to

EN 15085-2 classification level CL1 in the type of activity P

in the range indicated in the annex.

validity: 2025-08-28 until 2028-06-30

Düsseldorf, 2025-08-28 Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DEICHGRäBER

Dipl.-Ing. GURSCHKE Head of certification body





Scope of the certificate

ZE-16083-01-00-EN15085-2019.0061.010

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 23	t = 3 - 20 mm	FW
135		t = 3 - 16 mm t = 3 - 24 mm	FW BW
141		t = 1.5 - 6 mm t = 3 - 8 mm	FW BW

Area of Application:

New build of components for railway vehicles

- assemblies: Side flap, emergency descent, modules, smaller welded assemblies as superstructure components

Responsible welding coordinator(s):

Olaf Heinrich, welding engineer

born: 1947-06-19

1st deputy(ies) of the responsible welding coordinator(s):

Bernd Marquardt, Level B (IWS)

born: 1967-02-11

Bernd Schack, Level C

born: 1990-09-09

Others deputies:

-

Remarks:

The welding coordinator Bernd Marquardt is entitled to test welders / operators in accordance with the relevant standards within the scope

of this certificate.

Register no.:

DVSZERT/15085/CL1/061/19/2A1



The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

