

We do more with metal.



umetec GmbH Steelwork

Technologie- und Gewerbepark  
(TGE)

Marie-Curie-Straße 5  
16225 Eberswalde | Germany



- ISO 9001-2015
- ISO 3834
- EN 15085-2  
(welding of railway vehicles  
and railway vehicle parts)

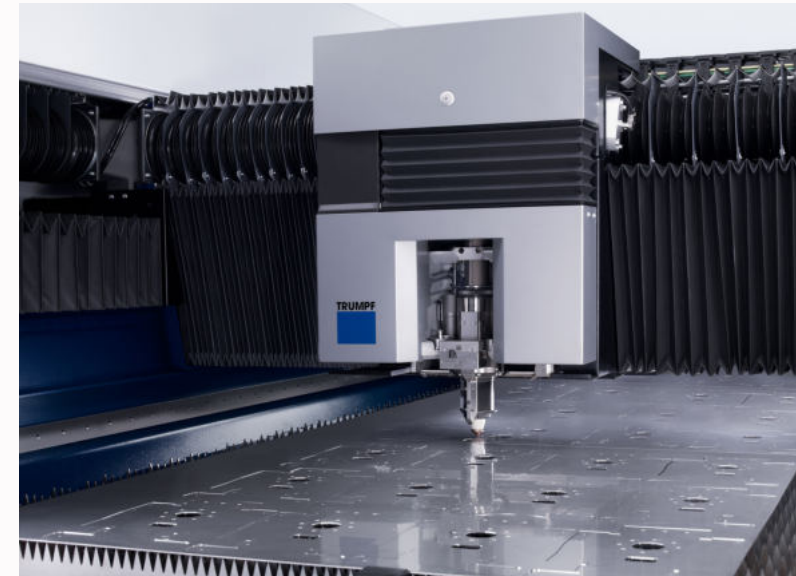


## Special components | Series production

- we plan and manufacture your individual metal solution
- production of individual special components | complex metal construction projects | welded assemblies
- series production of individual laser and edged components
- recognised quality across the entire range of manufacture in steel construction
- complete: planning | production | construction
- solid values and unbureaucratic flexibility
- 60 highly qualified employees

Wind power and solar industry | mobility and logistics companies | automotive and vehicle industry

## Modern and innovative machinery park



## Laser tech

### TRUMPF TruLaser 3030 | 3030 fiber | 2030 fiber

Quality | Process reliability | Precision

- burr-free parts even with thick steel
- special parts with small contours
- tubes | profiles | thick structural and stainless steel
- max. sheet sizes: 1500 x 3000 mm
- max. thickness stainless steel up to 20 mm | steel up to 25 mm | aluminium up to 20 mm



## Bending tech

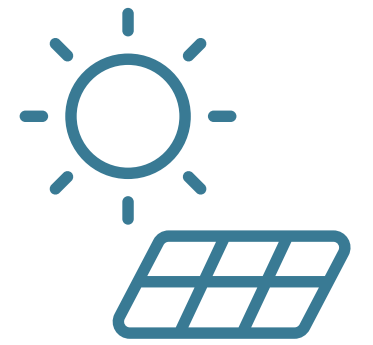
### TRUMPF TruBend 5230 | 7036

Flexibility | Precise bending angles

- max. bending length: 3000 mm
- pressing force 2300 kN
- various tools for different bending radii/thicknesses
- can bend complex thin and thick sheet metal parts with high angular accuracy
- bends even long profiles straight



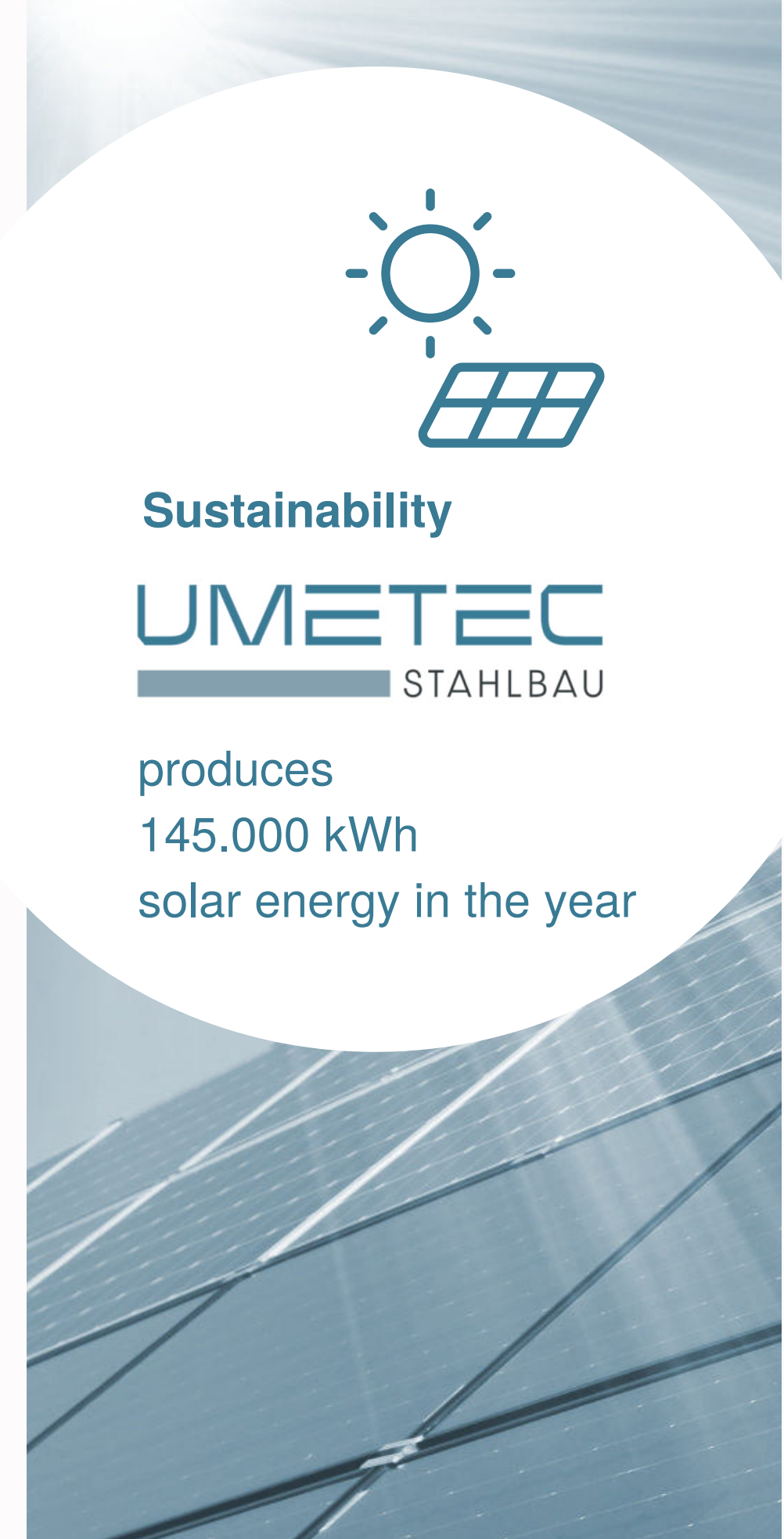
Thorough coordination with the client



## Sustainability



produces  
145.000 kWh  
solar energy in the year





We value communication

Talk to us



**Contact**  
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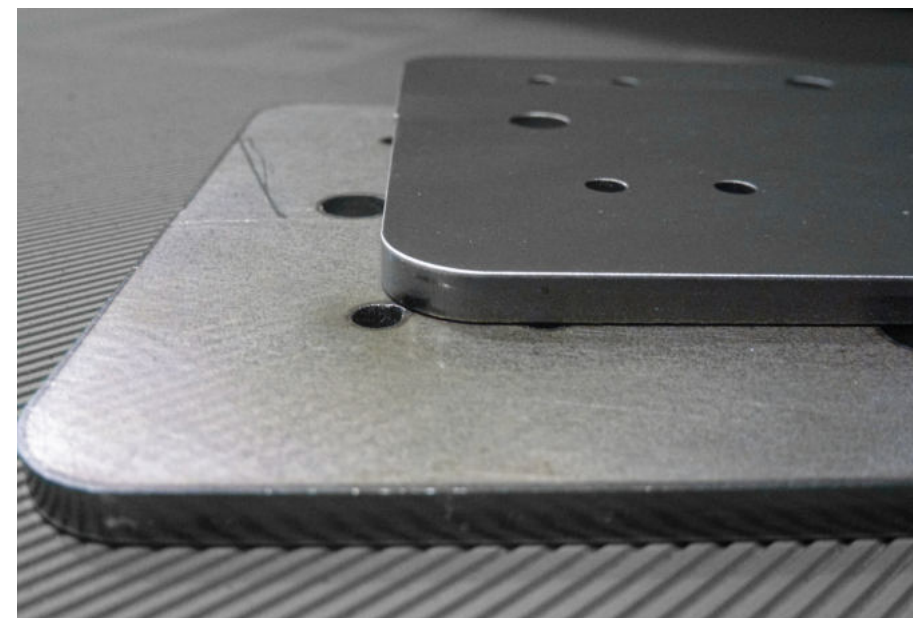


## Profil processing

### URBAN CNC-Profil processing centre AP 6500-B

Milling work | Drilling work

- flexible manufacturing solution for long and small part machining
- wide working range 6.500 mm (if nec. up to 13.000 mm) at 300x400 mm
- belt spindle power 5,5 kW at 6000 rpm
- Heidenhain CNC control TNC 620

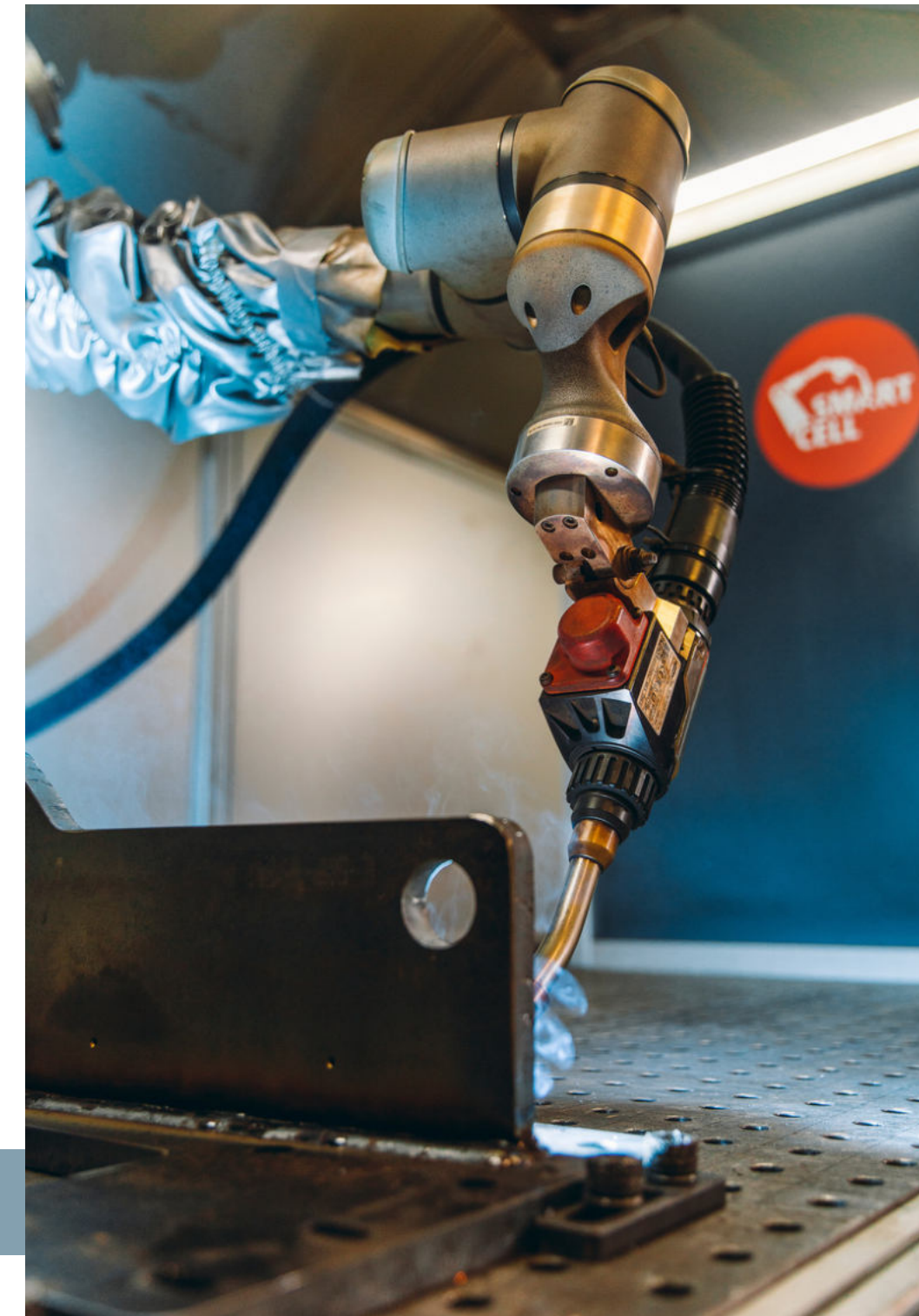


## Deburring machine

### NS Máquinas DM1100 ZC EVO

Deburring | Edge rounding

- up to 1.000 mm working width
- from 50x50 mm part size
- transverse band technology
- internal and external contours are deburred over the entire surface



## Welding technology

umetec GmbH has invested in the innovative and fully automated **COBOT WELDING**.

The **SmartCell** from **FRONIUS** combines an intuitive operating concept with reproducible high quality welding.

CE stamps for the safety of our employees.



### Our services

Perfect Welding

- 20 welding workstations
- welding methods WIG | MIG | MAG
- Certification according to DIN EN ISO 3834
- fully automated COBOT WELDING with the SmartCell from FRONIUS GmbH

**COBOT WELDING**

We understand the demands of the modern steel-construction industry